

MAY 13 2015

Work Order ID 132299

132299

May-06-15 11:33:48 AM

Page 1

Item ID: D3007-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Strut

Start Date: 5/06/15

Start Qty: 5.00

5

Cust Item ID:

Required Date: 5/15/15

Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan: W

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3007	Rev A1								

100

0.00

100

Small Fab

Small Fab

Memo

0.01

Small Fab

1- Drill one end as per Dwg D3007
2- Touch up hole with paint as necessary

5x

DAS
28
9-89

MAY 26 2015

110

0.00

110

QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

5

DAS
05
9-89

15-05 27

120

0.00

120

Identify as per dwg & Stock Location: _____

Packaging

Memo

0.00

Packaging

PPP 132298 5x

5x

DAS
28
9-89

MAY 28 2015

Work Order ID 132299

132299

Page 2

Item ID: D3007-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Strut

Stop

NS2

Start Date: 5/06/15

Start Qty: 5.00

5

Cust Item ID:

Required Date: 5/15/15

Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.01

Quality Control

ML5

MAY 29 2015

MS-28

Picklist Print

May-06-15 11:33:48 AM

Page 1

Work Order ID: 132299

132299

Parent Item: D3007-1

D3007-1

Parent Item Name: Strut

Start Date: 5/06/15

Required Date: 5/15/15

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP A01.03.23New IssueEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2704		Manufactured	No			100	Each	2.0000	1	5			
D2704									**			DAS 28 9-80	MAY 25 2015
Cross Brace													

Location

Loc Qty

Loc Code

ST351

2

108396

1

122866

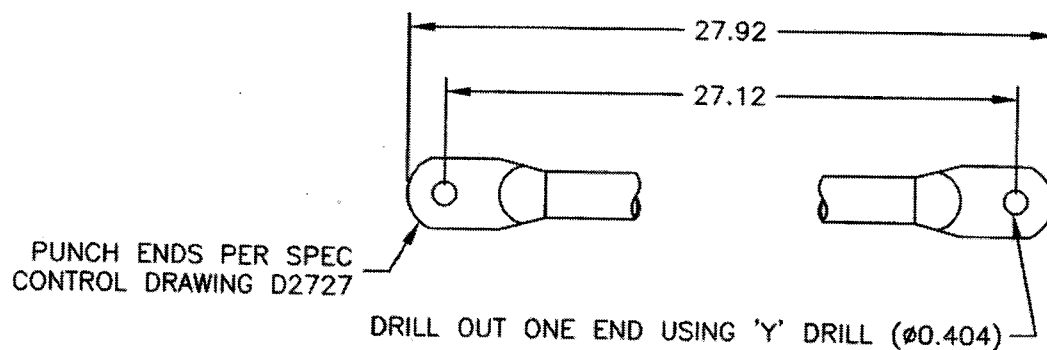
1

132300 X4
1x



DESIGN	DRAWN BY	DART AEROSPACE LTD
✓	✓	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
✓	✓	D3007
DATE	TITLE	REV. A
01.03.22	PROP ASSEMBLY	SHEET 1 OF 1
A	01.03.22	SCALE
A1	01.05.09	1:2
CHANGE TO D2705 & D3015-3		

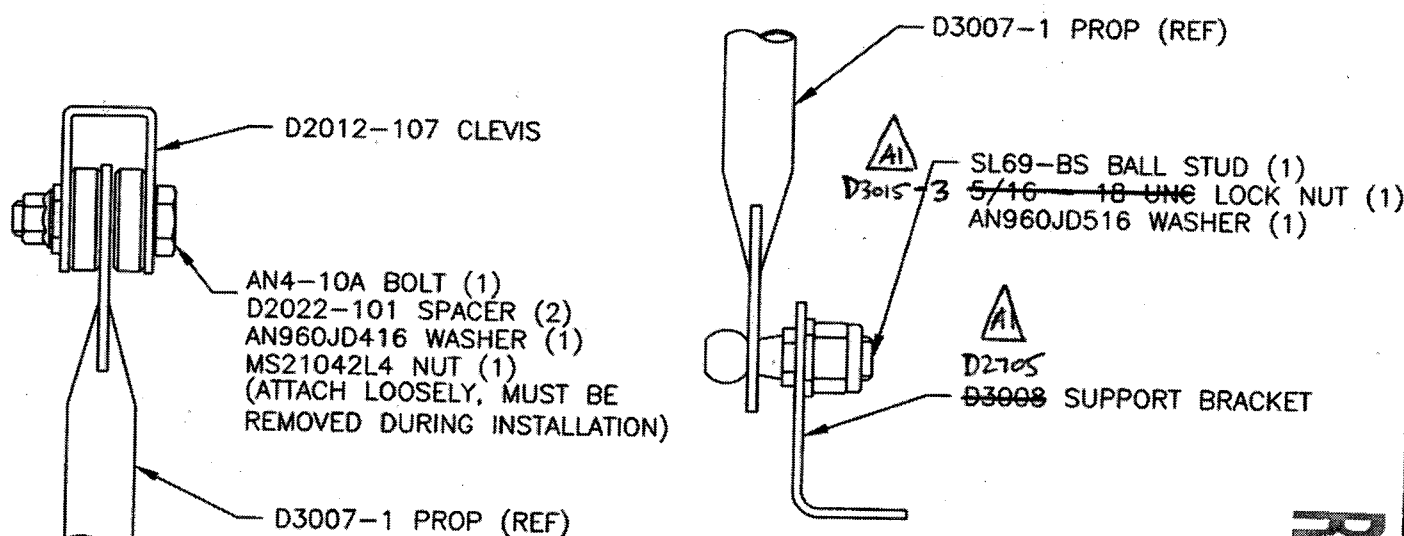
RELEASED
01.03.30



D3007-1 PROP

MATERIAL: AISI 304/316/318 SS TUBE, Ø0.50 X 0.035 WALL
ENSURE SEAMLESS TUBE IS USED
CAN MAKE FROM D2704

10132299



D3007-041 PROP ASSEMBLY

GENERAL NOTES

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

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